

Garant

Indexable insert for turning VB.T 110304, for medium machining, Grade: HB7140-2

**Order data**

Order number	261224 HB7140-2
GTIN	4067263329848
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	VBMT 110304
Feed f	0.1 - 0.4 mm/rev.
Cutting speed v_c main application	60 - 200 m/min
Chip breaker	VM
Corner radius	0.4 mm
Grade	HB7140-2
Cutting depth a_p	0.5 - 2.5 mm
Cutting conditions	heavily interrupted
Number of changes/inserts	2

Coating	coated
Main application	M
Tolerance	M
Tool material	Carbide
Type of product	Indexable insert for turning